

# Industrial Security

Helping to increase your resistance to attack



## Industrial Security



- **Introduction**
- The Siemens Solution
- Application Examples
- Benefits of Working with Siemens

## Security Trends

Globally we are seeing more network connections than ever before

### Trends Impacting Security

- Cloud Computing approaches
- Increased use of Mobile Devices
- Wireless Technology
- Reduced Personnel Requirements
- Smart Grid
- The worldwide and remote access to remote plants, remote machines and mobile applications
- The “Internet of Things”



The physical world is becoming an information system.

# Industrial Security

Vulnerability disclosures are headline news

Pressure SCADA Developers on Security

U.S. at Risk of Hack Attack

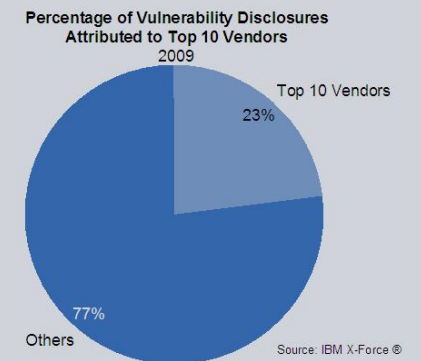
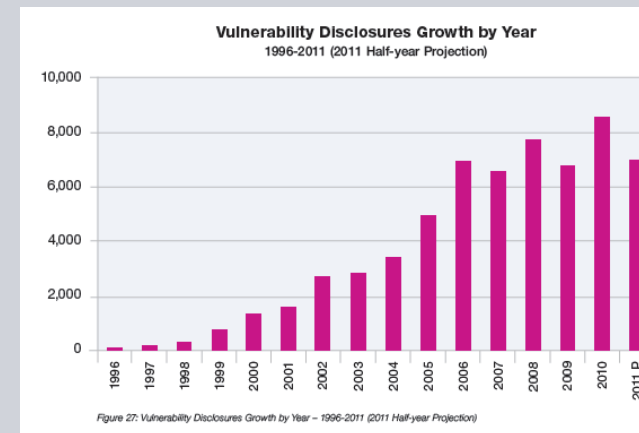
Dangerous Security Holes in U.S.  
Power Plant & Factory Software

Hacking the Grid

Aging industrial control systems increasingly  
vulnerable to cyberattack

March 7, 2012: "These are older systems so they are harder to control. And for convenience and cost savings, people have connected them to the internet in order to control them from remote locations. So this is almost a perfect storm in terms of vulnerability because the nation is so dependent on these systems."

- Donald Purdy, chief cybersecurity strategist at CSC and former cyber official at the Department of Homeland Security.



# Search engines are being used to identify and access control systems over the Internet

SIEMENS

**Locate any device that's connected to the Internet.**

SHODAN is the world's first computer search engine that lets you search the Internet for computers. Find devices based on city, country, latitude/longitude, hostname, operating system and IP.

Export up to 1 million results in XML.

See the IP and physical location for each result.

See all the services Shodan has found on the computer.

Discover and share interesting queries with others.

ERIPP - Every Routable IP Project

Home | FAQ | IP Database | Stats | Contact

stats

Workers Running: 0  
Active hosts found: 34,188,425  
Next IP group: 223.255.12.248  
Database size: 4879MB

How long will this take?  
It's hard to say for sure but we hope to finish the initial scan by 2012. Of course, we'll never actually be done since the internet is constantly changing.

What kind of hardware are you using?  
Until recently, all of the scanning was done from a home PC on a cable modem. Fortunately, we got an extremely generous server and hosting donation from [Applied Operations](#) allowing us to do all our scanning server-side! We were also able to increase our scan speed quite a bit.

Aren't you missing sites on virtual hosts?  
Yes, for now... After we've determined what IPs are answering our requests, we'll go back through the list and check for virtual hosts. We'll probably also start caching pages so we can return better search results.

How can I donate?  
You can donate through PayPal by clicking here:  
[Donate](#)

If you can't afford to donate, you can still help us out a bit by clicking on our banner. Every click helps!

Online Invoicing  
Send Money Overseas  
Shop Online  
Pay Friends

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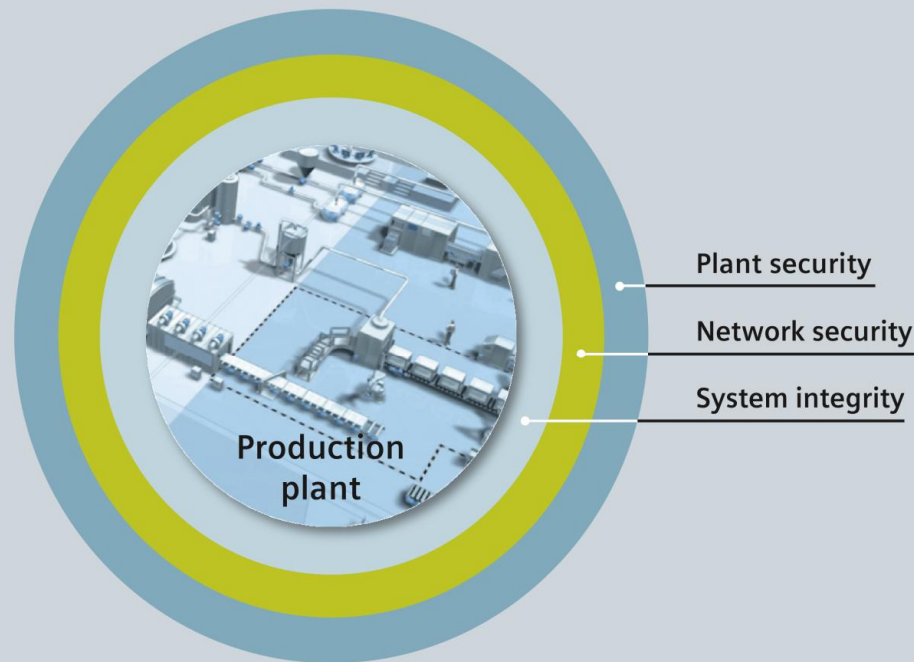
## Industrial Security



- Introduction
- **The Siemens Solution**
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# Industrial Security

## The Defense in Depth Concept



### Plant security

- Access blocked for unauthorized persons
- Physical prevention of access to critical components

### Network security

- Controlled interfaces between office and plant network e.g. via firewalls
- Further segmentation of plant network

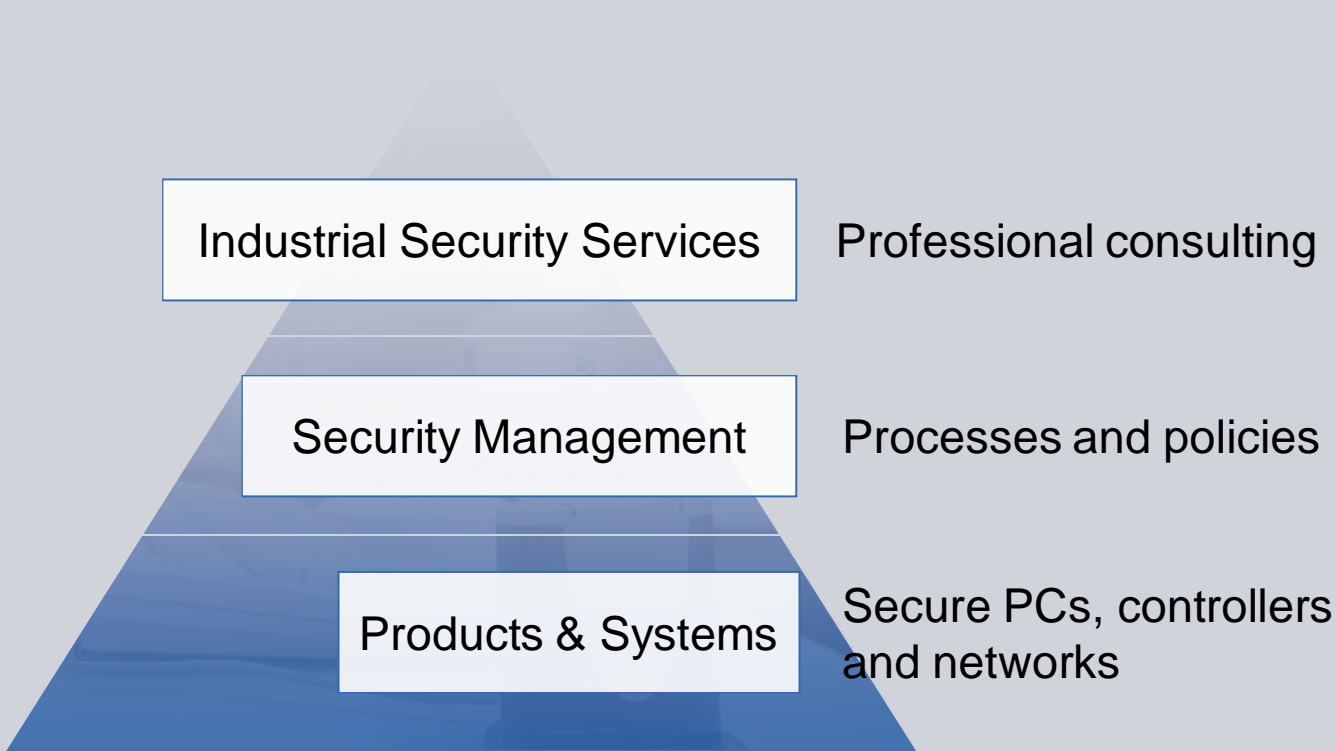
### System integrity

- Antivirus and whitelisting software
- Maintenance and update processes
- User authentication for plant or machine operators
- Integrated access protection mechanisms in automation components

Security solutions in an industrial context must take account of all protection levels

# Industrial Security

The Siemens Solution



The Siemens solution reduces your risk with a well thought-out security concept.



# Industrial Security

The Siemens solution for plant security



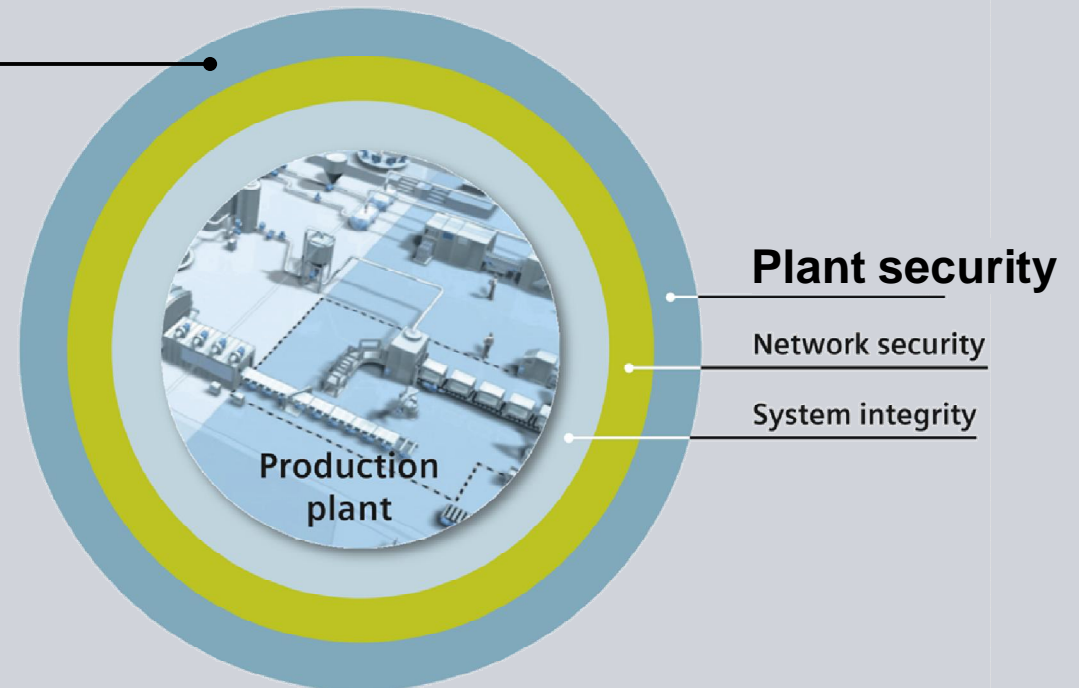
## Implementation of **Security Management**

The **interfaces** are subject to regulations - and are monitored accordingly.

**PC-based systems** must be protected.

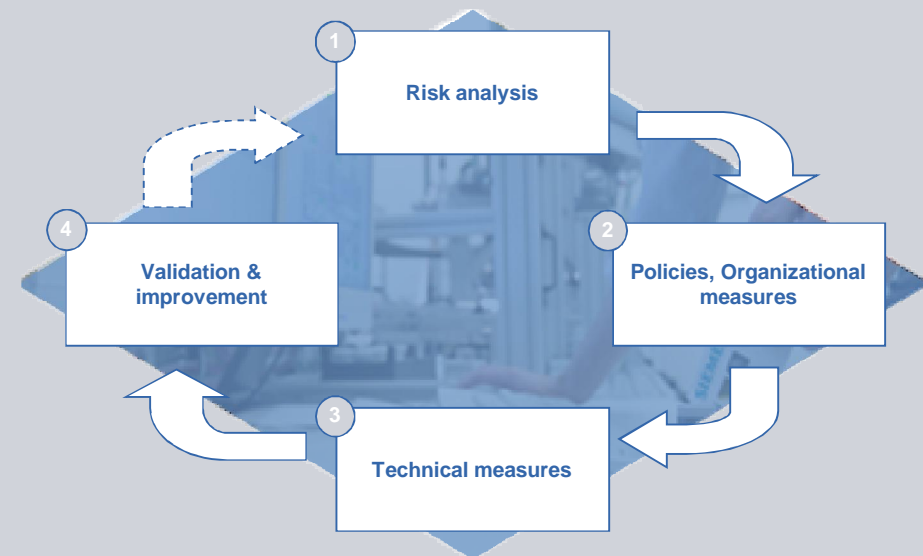
The **control level** must be protected.

**Communication** must be monitored and can be segmented.



### Security Management Process

- Risk analysis with definition of mitigation measures
- Setting up of policies and coordination of organizational measures
- Coordination of technical measures
- Regular / event-based repetition of the risk analysis



**Security Management is essential for a well thought-out security concept.**

# Industrial Security

## The Siemens Solution for Network Security



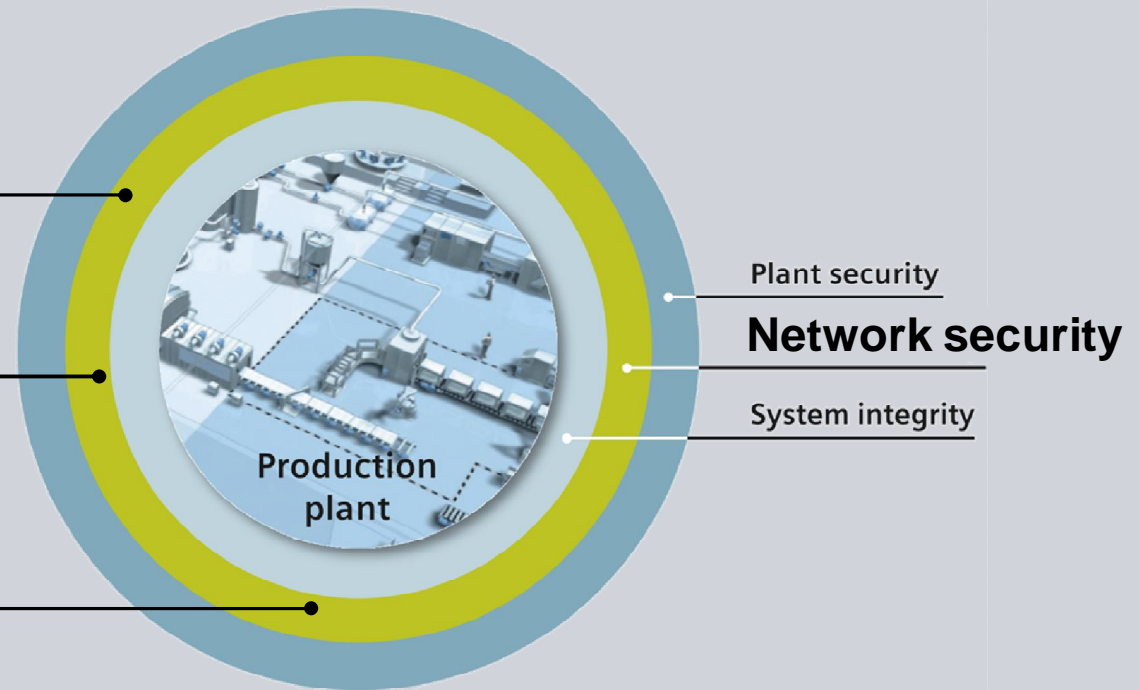
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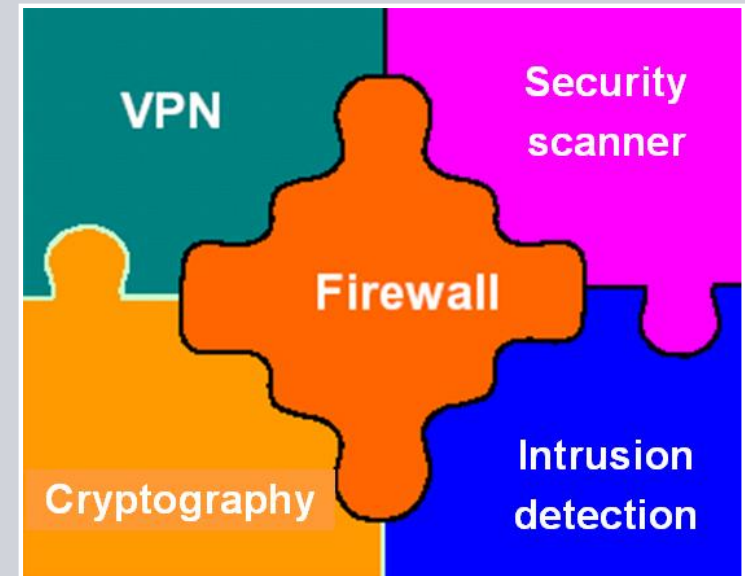
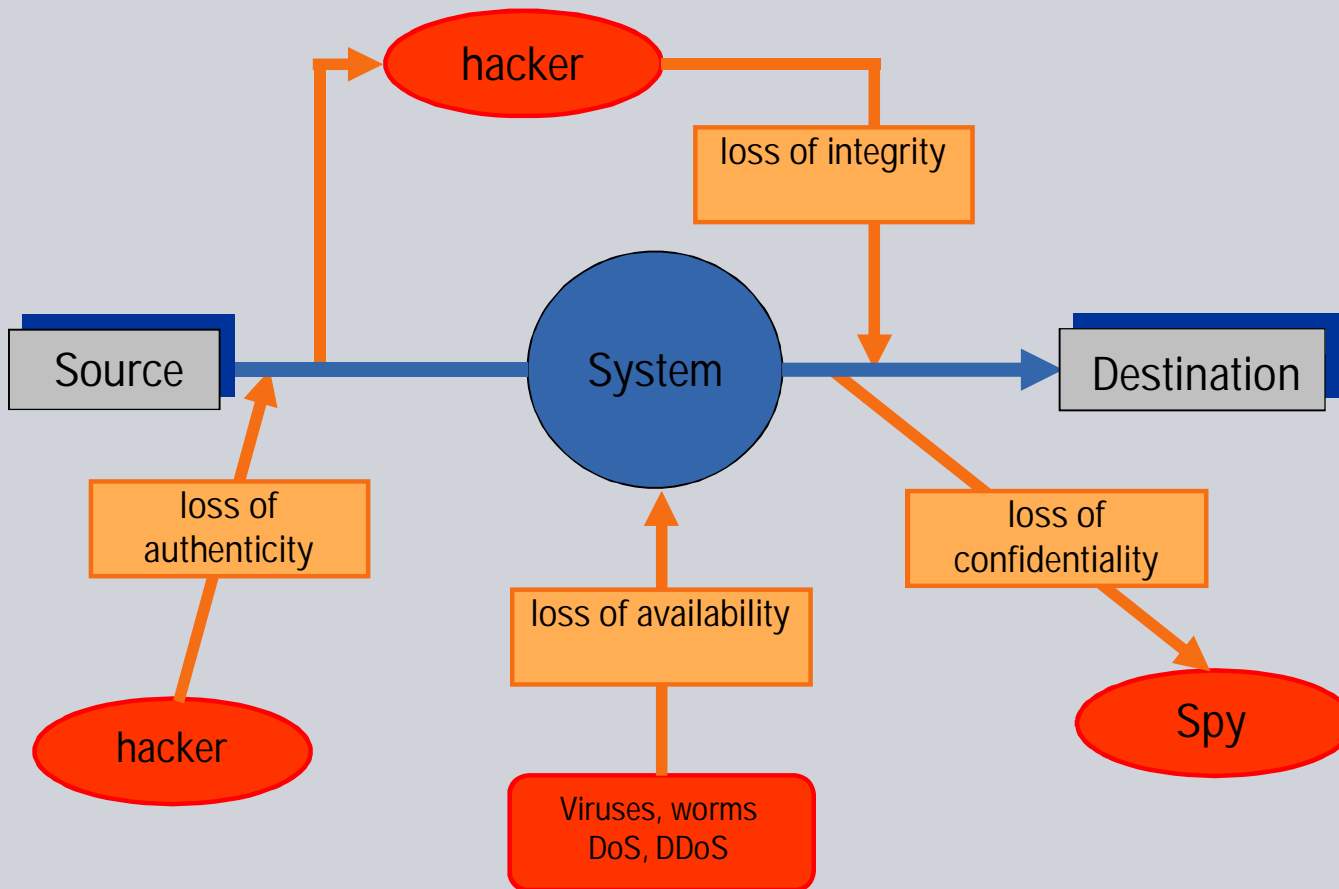
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# Industrial Security

## Security Integrated – Basic Concepts



# Industrial Security

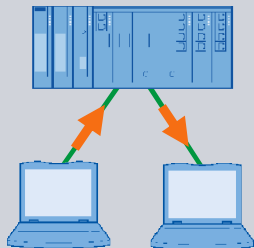
## Security Integrated – Basic Concepts – Access Control List (ACL)

If Access-Control is enabled, a switch will only forward frames whose Source-MAC-Address is registered as **static entry** in the Unicast-MAC Address-Table (fdb).

### Examples:

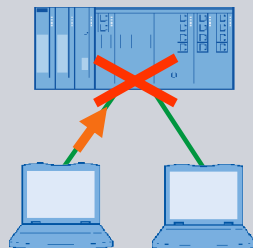
Without Access Control:

data will be forwarded without control



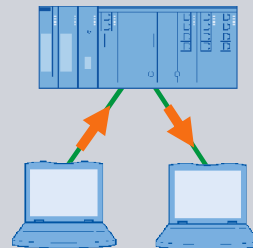
With Access Control  
PC1-MAC not in fdb

data will be rejected



With Access Control  
PC 1-MAC in fdb

data will be forwarded with control



### Advantages of Access Control Lists:

- Good for small or mid-sized networks
- Good for networks that are never or rarely changed
- Good for networks where end-devices are always connected to the same switch ports

### Disadvantage of Access Control Lists:

- Time-consuming configuration
- Source of Error
- Can be fooled by MAC-Spoofing (manipulation)

### Solution:

- 802.1X RADIUS

# Industrial Security

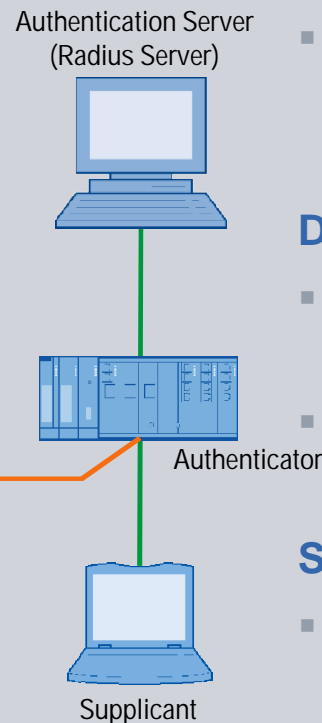
## Security Integrated – Basic Concepts – 802.1X RADIUS

If the supplicant has been accepted from the Radius Server, it unblocks the port, otherwise the port will remain blocked

→ Switch plays the role of a doorman



Port in forwarding, if identification was successfully, only !!!



### Advantages of Radius Authentication:

- Good for big enterprise networks
- Good for automation networks that are connected to enterprise networks

### Disadvantage of Radius Authentication :

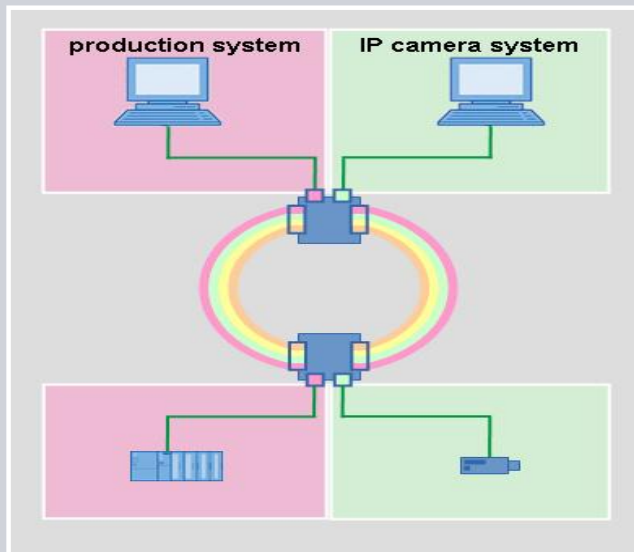
- Every authenticated supplicant has full access to the entire network
- End devices must support EAP protocol

### Solution:

- VLANs

# Industrial Security

## Security Integrated – Basic Concepts – 802.1Q VLAN



### Advantages of VLANs:

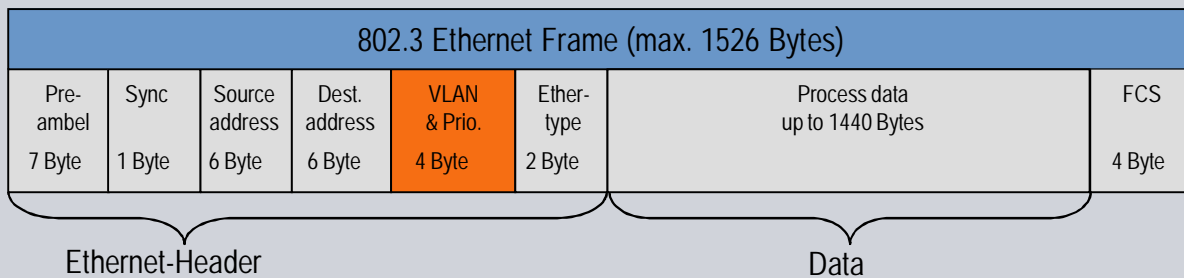
- Multiples splitted LANs over the same cable
- Flexible network structures
- Limited broadcast domain
- Limited network access

### Disadvantage of VLANs:

- No definition of specific communication filters

### Solution:

- Firewalls



# Industrial Security

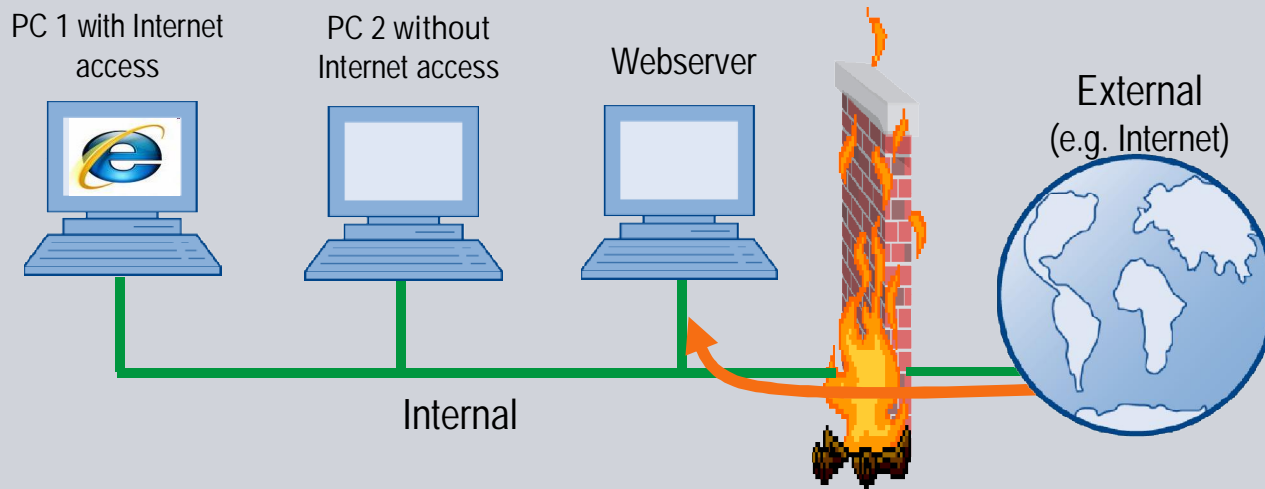
## Security Integrated – Basic Concepts – Firewall

### Firewall between the Internet and an office network:

PC1: **Internal->External:** Allow TCP/IP communication on Port 80 and 443

PC2: **Internal->External:** Drop all communication

Webserver: **External->Internal:** Allow TCP/IP Port 80



### Advantages of Firewalls:

- Make possible specific communication filters
- Provide intrusion detect mechanism
- Can work on all OSI/ISO layers

### Disadvantage of Firewalls :

- Need to be statefull
- Don't provide any mechanism against lost of authenticity, integrity or confidentially

### Solution:

- Cryptography



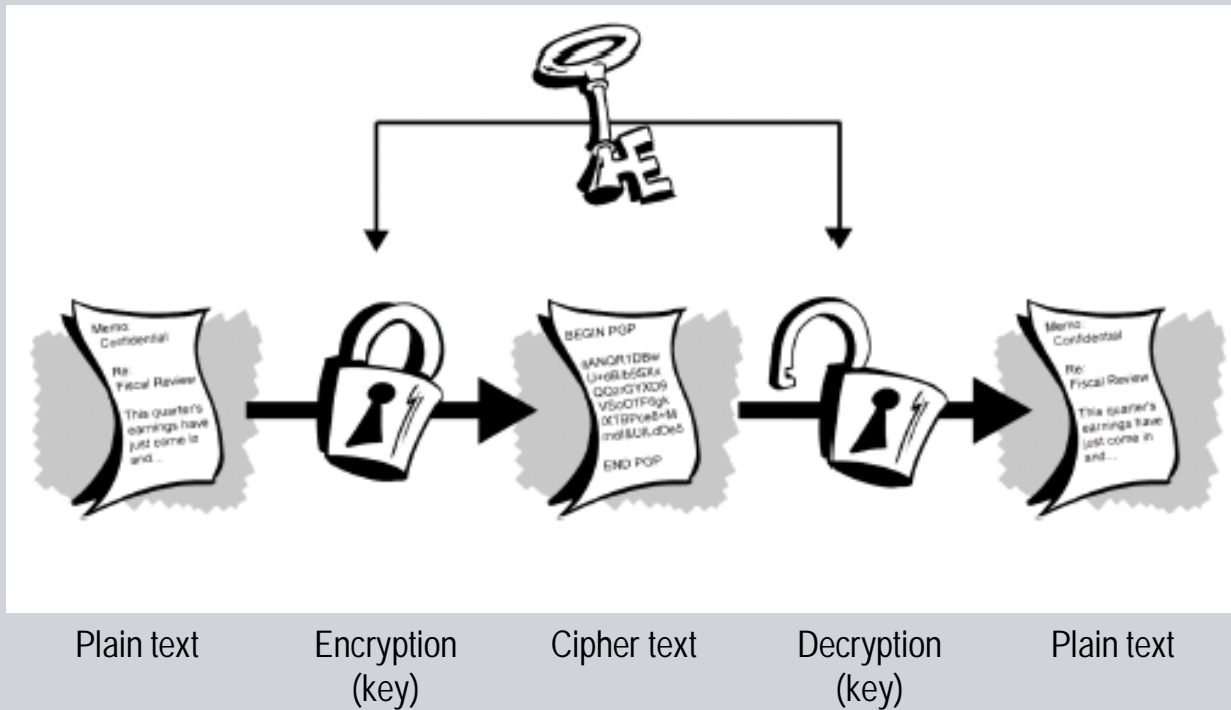
# Industrial Security

## Security Integrated – Basic Concepts – Cryptography



### Symmetrical encryption

..one key for encryption and decryption



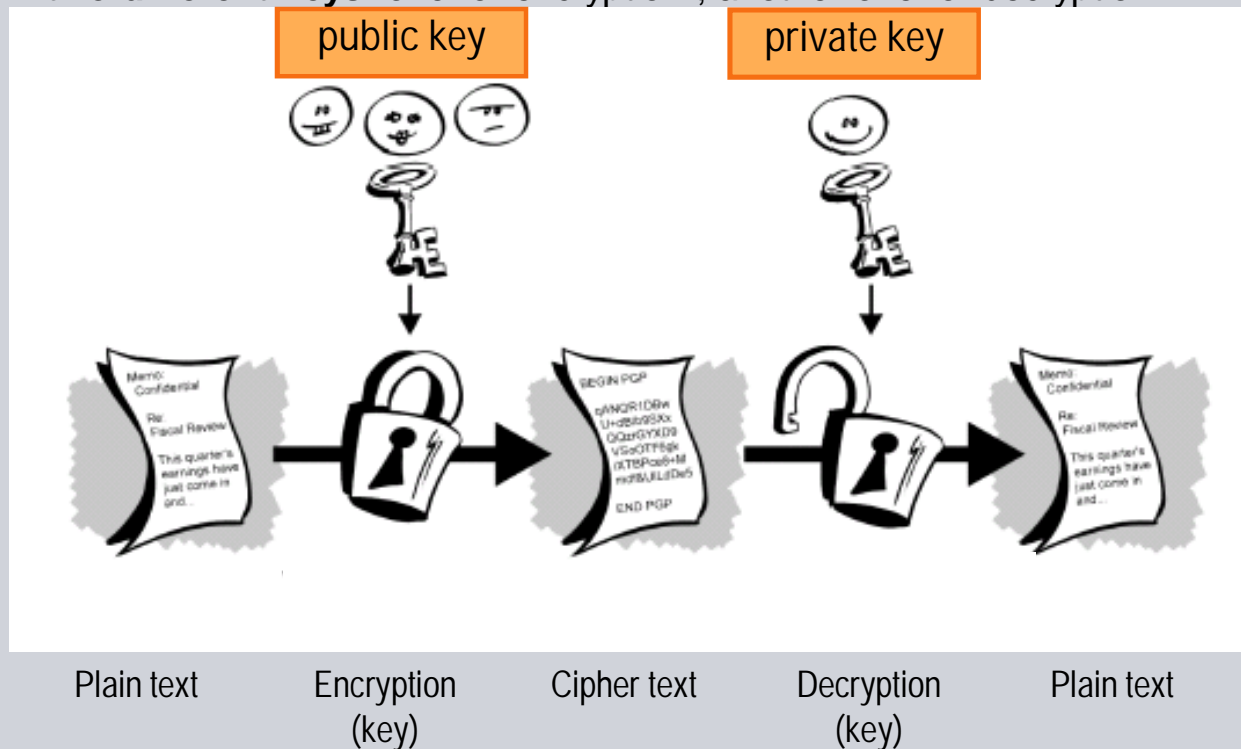
Name	Key length [bit]	Security	Protected by patent
DES	56	Broken	No
Triple-DES	112 or 168	Secure	No
IDEA	128	Secure	Ascom Systec
RC4	Variable (56-2048)	Secure with large keys	RSA Data Security Inc.
Blowfish	Variable (32-448)	Secure with large keys	No
AES	128/192/256	Secure	No
CAST-5	Variable (80-128)	Secure with large keys	Yes

# Industrial Security

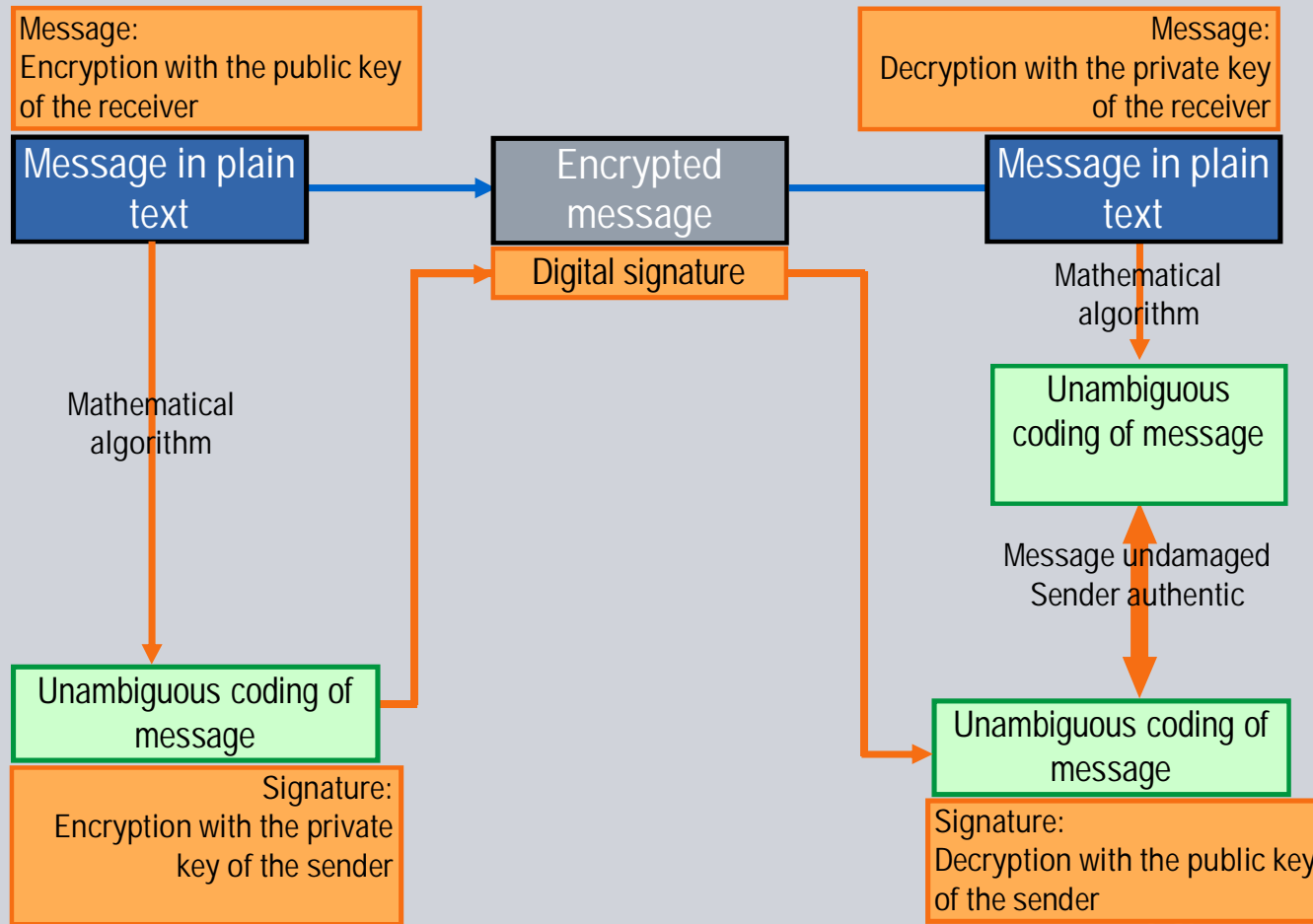
## Security Integrated – Basic Concepts – Cryptography

### Asymmetrical encryption

..two different keys: one for encryption ; another one for decryption

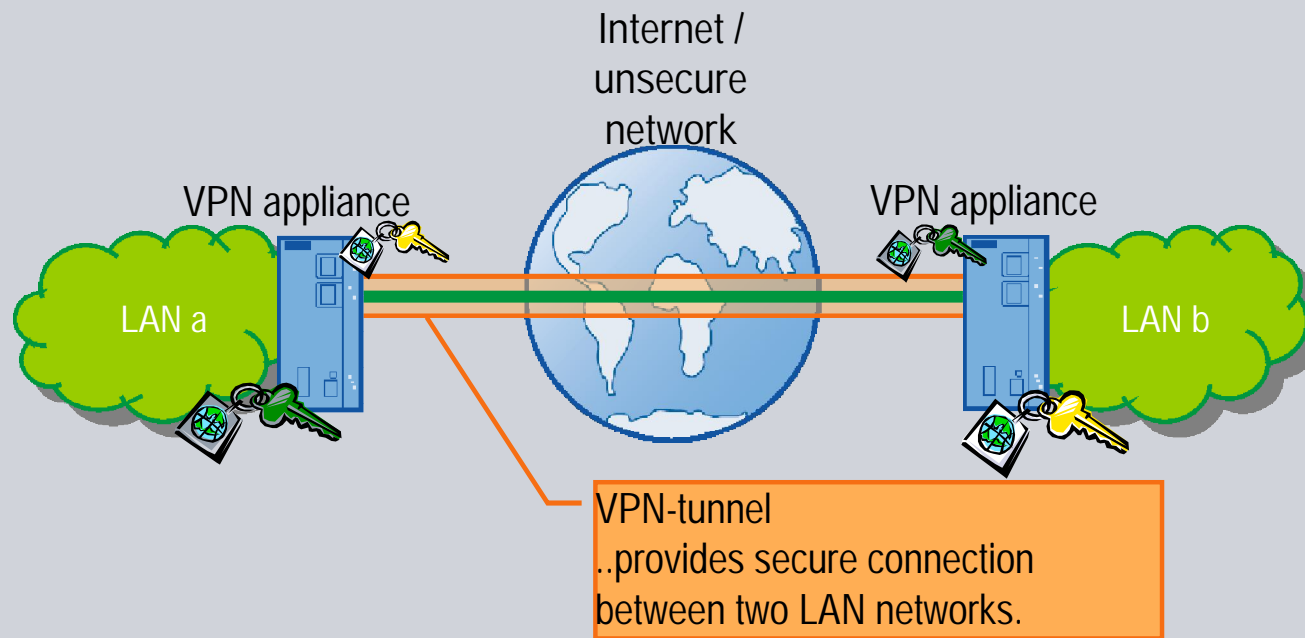


Name	Key length [bit]	Security	Protected by patent
RSA	Variable (512-2048)	Secure with large keys	In USA: RSA DSI
EIGamal/D SA	1024	Secure	No
DH (Diffie-Hellmann)/DSS	Key replacement	Secure	No



# Industrial Security

## Security Integrated – Basic Concepts – VPN



# Industrial Security

## IT Security versus Industrial Security



„Office Security“ vs. „Industry Security“ ...

... can't we just use „Office Security“ for „Industry Products“?



**=> Well, YES and NO!**

<https://www.cert.siemens.com/>

# Industrial Security

## Security Integrated – Overview



	SCALANCE S family	SCALANCE M family	CP 343-1 Adv CP 443-1 Adv	S7-1200 CPU <sup>1)</sup> S7-1500 CPU	CP 1243-1 <sup>1)</sup> CP 1543-1	CP 1628	SOFTNET Security Client
Configurable copy protection				•			
Access protection (authentication)				•			
Extended access protection (Firewall)	•	•	•		•	•	
Virtual Private Network with IPSec	•	•	•		•	•	•
Manipulation protection (communication, configuration)	•	•	•	•	•	•	•

• applies

1) from CPU firmware V4.0  
from STEP 7 Professional V13 (TIA Portal)

G\_IK10\_XX\_10347

## Industrial Security

### Security Integrated: SCALANCE S Security Modules



#### Customer requirement

Network protection and segmentation

**Protection** against:

- Espionage
- Data manipulation
- Accidental access

Enabling of **secure remote access** for:

- Telecontrol
- Teleservice

#### Our solution

**SCALANCE S** Security Modules provide several security functions:

- Firewall
- VPN (data encryption)
- NAT (address translation)
- Router functionality (PPPoE, DynDNS) for broadband Internetaccess (DSL, cable)
- S623 with an additional VPN port (DMZ), allowing the possibility of securely connecting an additional network for service or remote maintenance purposes.



SCALANCE S  
602/612/623

## Industrial Security

Security Integrated: SCALANCE M875



### Customer requirement

Network protection

**Protection** against:

- Espionage
- Data manipulation
- Accidental access

Enabling of **secure remote access** for:

- Telecontrol
- Teleservice

### Our solution

**UMTS Router SCALANCE M875** with **Security Integrated** provides several security functions:

- Firewall
- VPN (data encryption)
- NAT (address translation)
- Router functionality for mobile broadband Internet access (GPRS, UMTS)



SCALANCE M875



## Industrial Security

Security Integrated: CP1543-1



### Customer requirement

Network protection and separation without separate security appliance

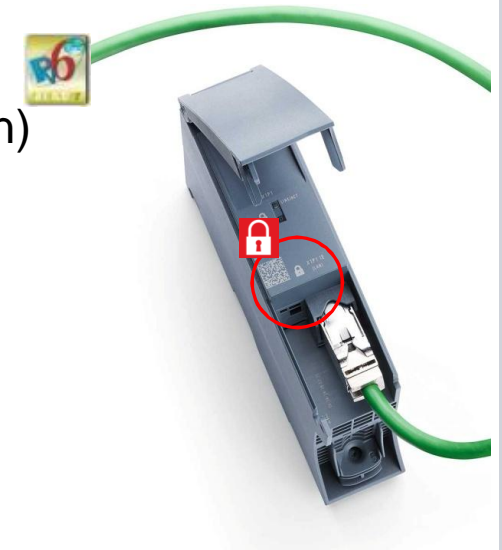
**Protection** against:

- Espionage
- Data manipulation
- Accidental access

### Our solution

**CP 1543-1** with **Security Integrated** provides several security functions:

- Firewall
- VPN (data encryption and authentication)
- IPv6 support
- Network separation
- Web server access via http / https
- FTP / FTPS (Client/Server), E-Mail
- S7-Communication and open TCP-Communication



### Customer requirement

Protection of engineering and operator station PCs

**Protection** against:

- Espionage
- Data manipulation
- Accidental access

### Our solution

**CP 1628** with **Security Integrated** provides several security functions:

**Firewall** (Stateful Inspection Firewall (Layer 3/4))

- Filter function for Layer 2 packages ; Global firewall rules (for several devices simultaneously)

**VPN**

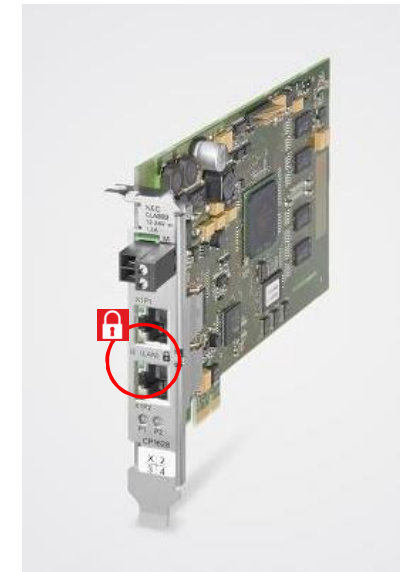
- Tap-proof access to control points ; VPN Server / VPN Client; Up to 64 VPN tunnels simultaneously

**NTP V3**

- Secure transfer with time of day and authentication

**SNMP V3**

- Tap-proof transfer of network analysis information



# Industrial Security

The Siemens solution for access control



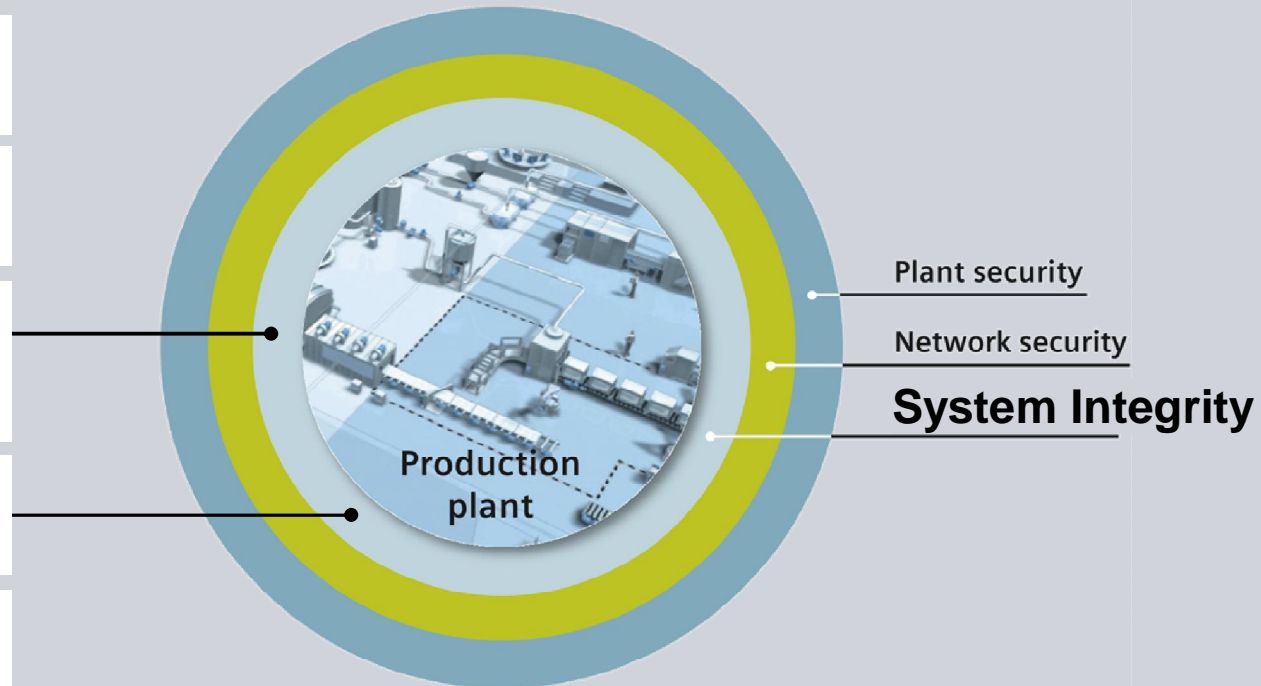
## Implementation of Security Management

The **interfaces** are subject to regulations - and are monitored accordingly.

**PC-based systems** must be protected.

The **control level** must be protected.

**Communication** must be monitored and can be segmented.



# Industrial Security

SIMATIC S7-1500, S7-1200, S7-300, S7-400 and the TIA Portal



## Security Highlights

The **SIMATIC S7-1500 and the TIA Portal** provide several security features:

### Increased Know-How Protection in STEP 7

Protection of intellectual property and effective investment:

- Password protection against unauthorized opening of program blocks in STEP 7 and thus protection against unauthorized copying of e.g. developed algorithms
- Password protection against unauthorized evaluation of the program blocks with external programs

### Increased Copy Protection

Protection against unauthorized reproduction of executable programs:

- Binding of single blocks to the serial number of the memory card or PLC
- Protection against unauthorized copying of program blocks



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# Industrial Security

## SIMATIC S7-1500, S7-1200 and the TIA Portal



### Security Highlights

The **SIMATIC S7-1500 and the TIA Portal** provide several security features:

- **Increased Access Protection (Authentication)**

Extensive protection against unauthorized project changes:

- Configurable levels of authorization (1-3 with own password)

- **Expanded Access Protection**

- Extensive protection against unauthorized project changes:

- **Increased Protection against Manipulation**

Protection of communication against unauthorized manipulation for high plant availability:

- Improved protection against manipulated communication by means of digital checksums when accessing controllers
- Protection against network attacks such as intrude of faked / recorded network communication (replay attacks)



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Industry Sector

### Customer requirement

Secured SCADA environment

**Protection** against:

- Espionage
- Data manipulation
- System failure

### Our solution

**WinCC V7** offers a wide range of security supporting features:

- **WinCC User Administrator**  
Only authenticated user get access to the system  
Supports Windows Domain Users
- **WinCC Change Control / Audit**  
Tracking of user actions e. g. for FDA environment solutions
- **WinCC Runtime Redundancy**  
Higher availability of servers / process connection in case of failures
- **Encrypted Messages Between Server and Clients**  
Only authenticated computers get access to the system

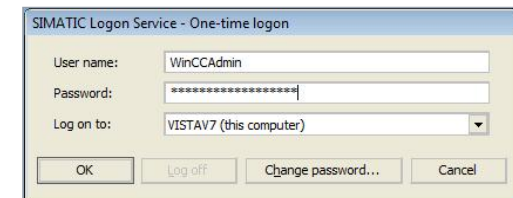


### Customer requirement

- Central, system-wide user management
- Conforms with the requirements of the Food and Drug Administration (FDA)
- Configuration at runtime (add / lock / remove user accounts)
- High Security through being based on MS Windows
- Supports domain concept and Windows workgroups

### Our solution

#### Secure access control ...with SIMATIC Logon



User Management of WinCC based on SIMATIC Logon with...

- Central administration (incl. password aging, auto logoff after inactivity time or multiple wrong password entries, lock screen)
- Configuration at runtime (add / lock / remove user accounts)
- All WinCC configurations are supported included web
- Supports domain concept and Windows work groups

**User management and authentication for the security of your plant**

# Industrial Security

Secure data exchange from production level to ERP



## Customer requirement

Secure and reliable data exchange between different vendors

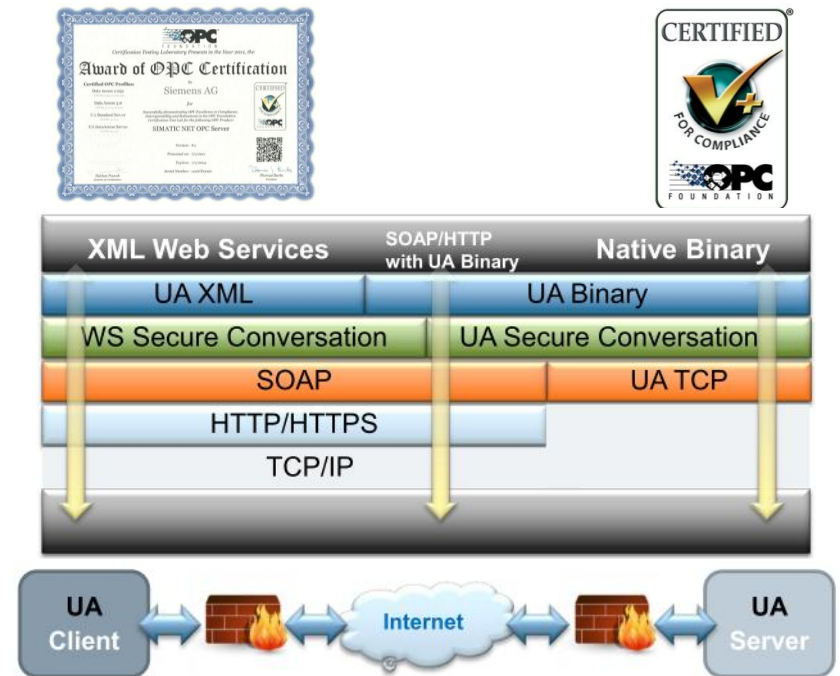
### Protection against:

- Espionage
- Data manipulation
- Accidental access

## Our solution

Data exchange based on **OPC UA Standard** even between different vendors

- Digitally signed messages
- Encrypted messages
  - 128 bits
  - 256 bits
- Unified Solution
  - Online data access
  - Historical data access
  - Alarms and events





# Industrial Security

## Antivirus and whitelisting



### Customer requirement

Detection and prevention of Viruses, Worms and Trojans

**Protection** against:

- Malicious or unwanted Software
- Manipulation

### Our solution

**Antivirus and whitelisting** solutions provide different security functions:

- Protection against Viruses, Worms and Trojans
- Stop unauthorized applications and malware



## Industrial Security



- Introduction
- The Siemens Solution
- **Application Examples**
- Benefits of Working with Siemens

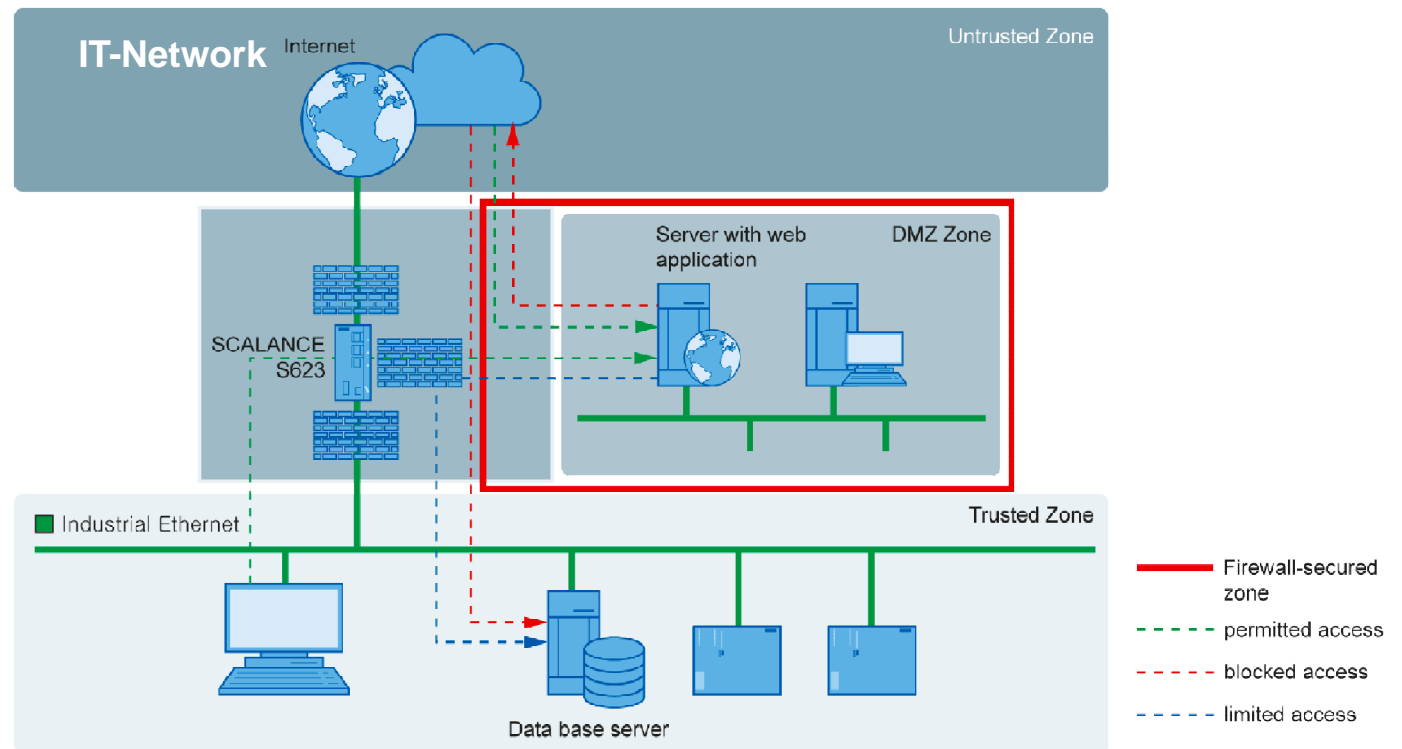
# Construction of a demilitarized zone (DMZ) e.g. for data server access with SCALANCE S623

## Task

Network users (e.g. MES servers) should be reachable from the secure and non-secure network without creating a direct connection between the networks.

## Solution

A DMZ can be established on the yellow port with the SCALANCE S623, in which the aforementioned server can be placed.



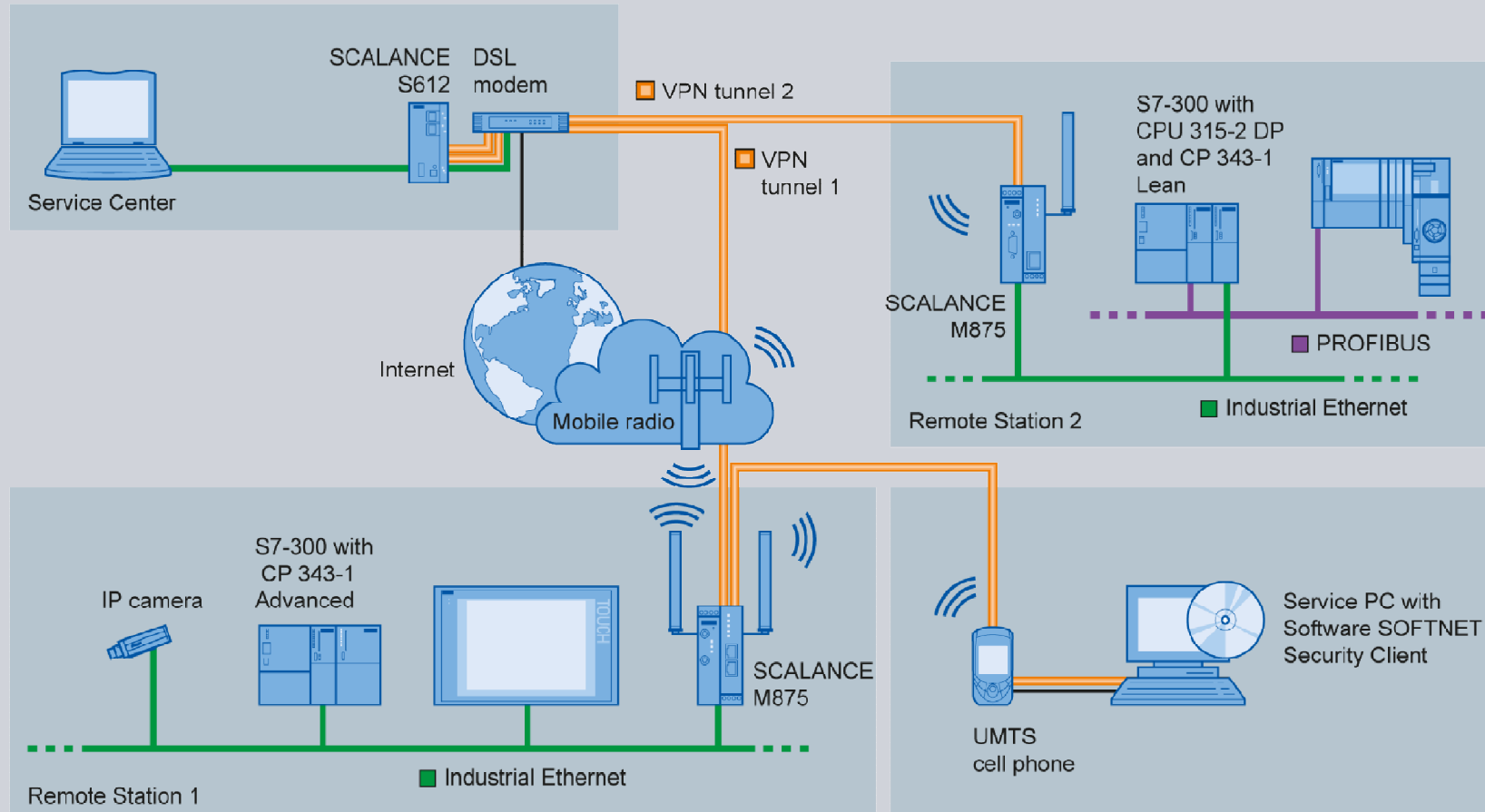
# VPN for secure remote maintenance with SCALANCE M875

## Task

Classical applications such as remote programming, parameterization and diagnosis, but also monitoring of machines and plants installed worldwide can be performed from a service center that is connected over the Internet.

## Solution

Any IP-based devices, particularly automation devices that are downstream of the SCALANCE M875 in the local network, can be accessed. Multimedia applications like video streaming can be implemented thanks to the increased bandwidth in the uplink. The VPN functionality allows the secure transfer of data around the world.



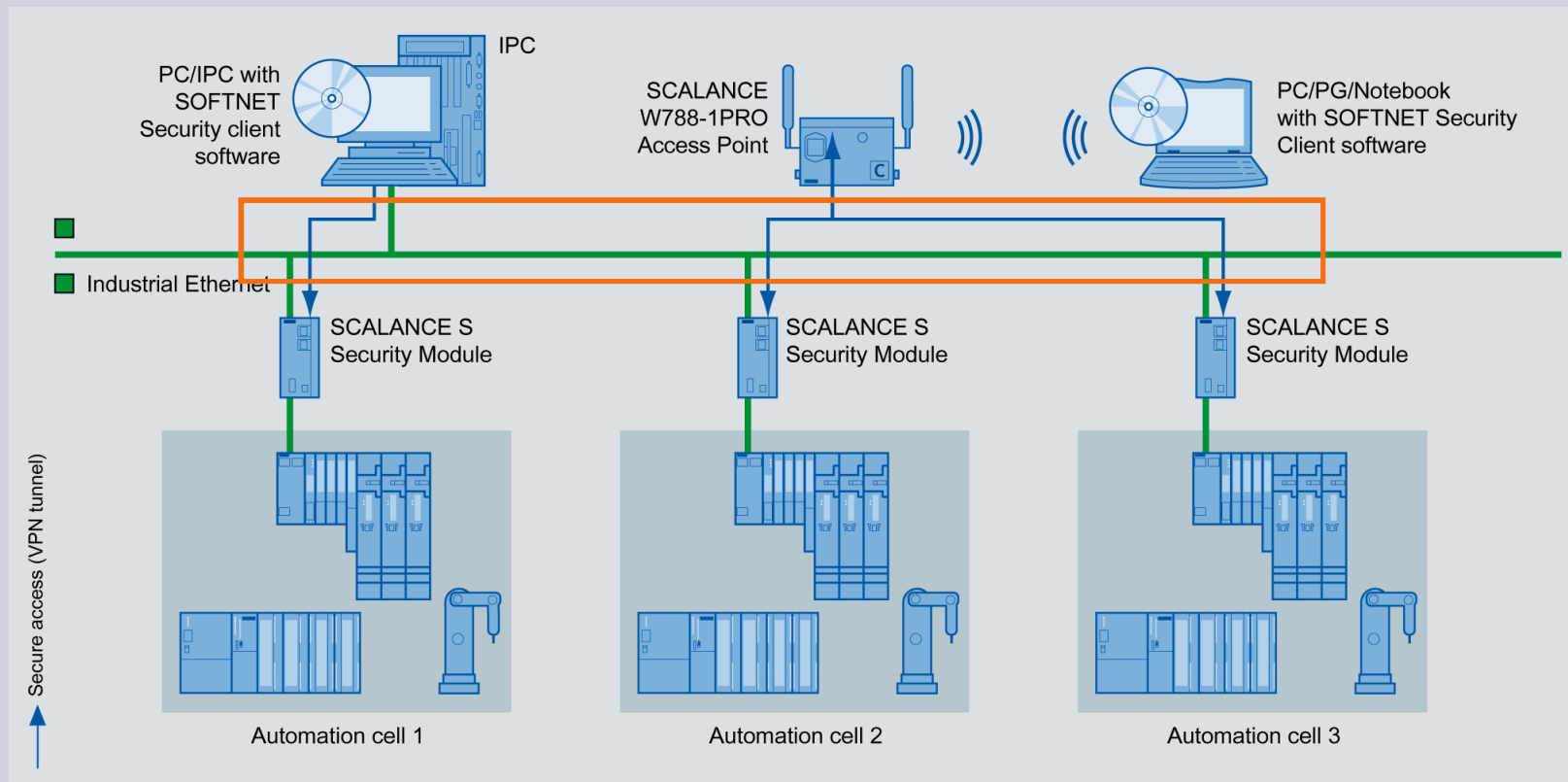
# Protection and segmenting through firewalls with SCALANCE S

## Task

Parts of the system, which represent a logical unit and sometimes even come from different suppliers, should have only as many connections to one another as are absolutely necessary.

## Solution

SCALANCE S is placed before an automation cell, thereby segmenting the network and reducing communication through firewall rules on the permitted connections.



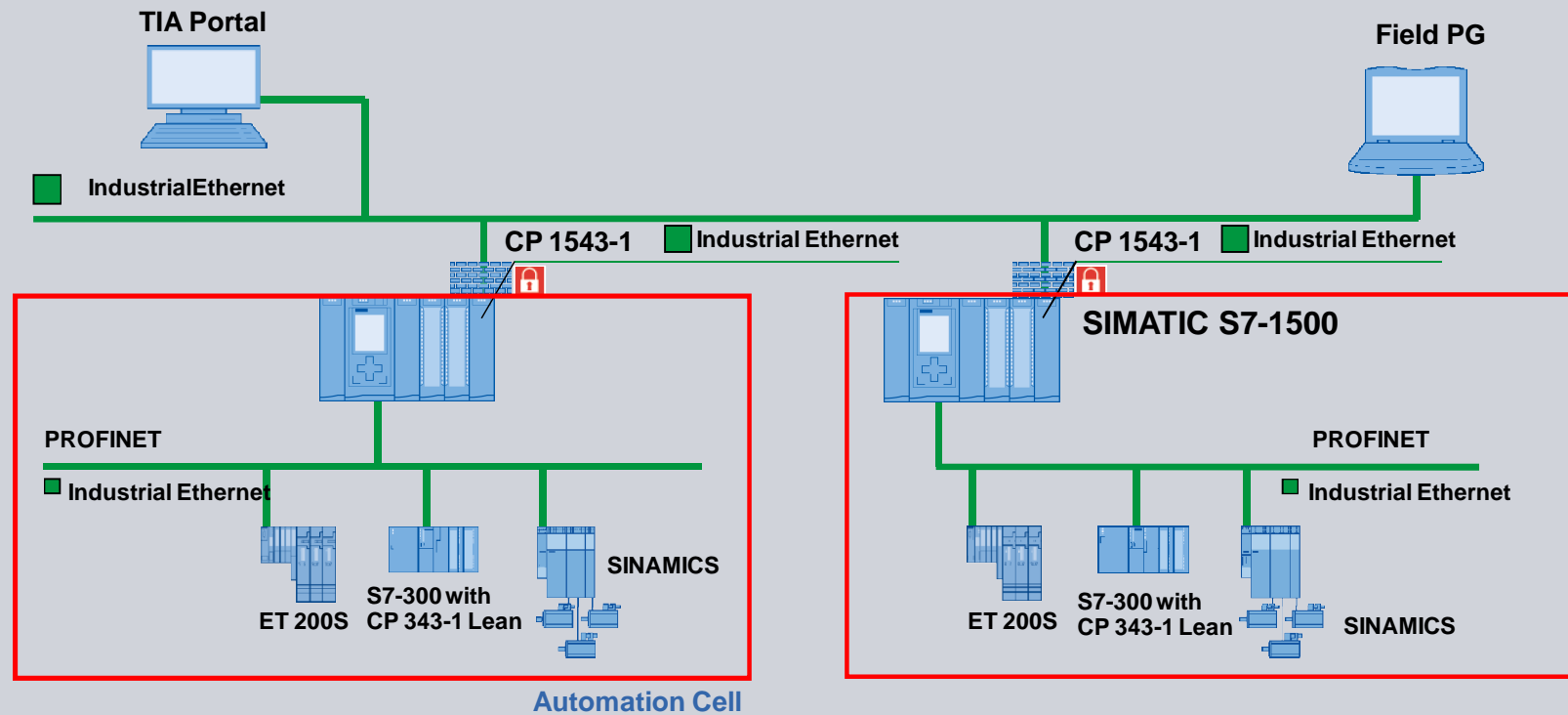
# Access control and network separation through Firewalls with CP1543-1

## Task

The communication between automation network and separated automation cells should be controlled and secured against unauthorized access.

## Solution

CP1543-1 will be placed in front of the automation cells, which should be protected. So, the communication from and to the automation cells can be controlled and only allowed connections are possible.



## Industrial Security



- Introduction
- The Siemens Solution
- Application Examples
- **Benefits of Working with Siemens**

## Industrial Security

First vendor with certification on Achilles Level 2

**SIEMENS**



### Certified CPUs

**S7- 300 PN/DP**  
**S7- 400 PN/DP**  
**S7- 1500 PN/DP**  
**S7- 400 HF CPU V6.0**  
**S7- 410-5H**

### Certified DP

**ET200 PN/DP CPUs**

### Certified Firewalls

**SCALANCE S602,**  
**S612, S623, S627-2M**

### Certified CPs

**CP343-1 Advanced**  
**CP443-1 Advanced**  
**CP1543-1**  
**CP1628**

- + Protection against DoS attacks
- + Defined behavior in case of attack
- **Improved Availability**
- **IP Protection**
- **International Standard**



System Test

- IP Hardening
- Robustness and Test enhancements

Escalation process in case of incident

- Process and Escalation levels defined

New roles

- Product Security Office and Security Expert

Invest

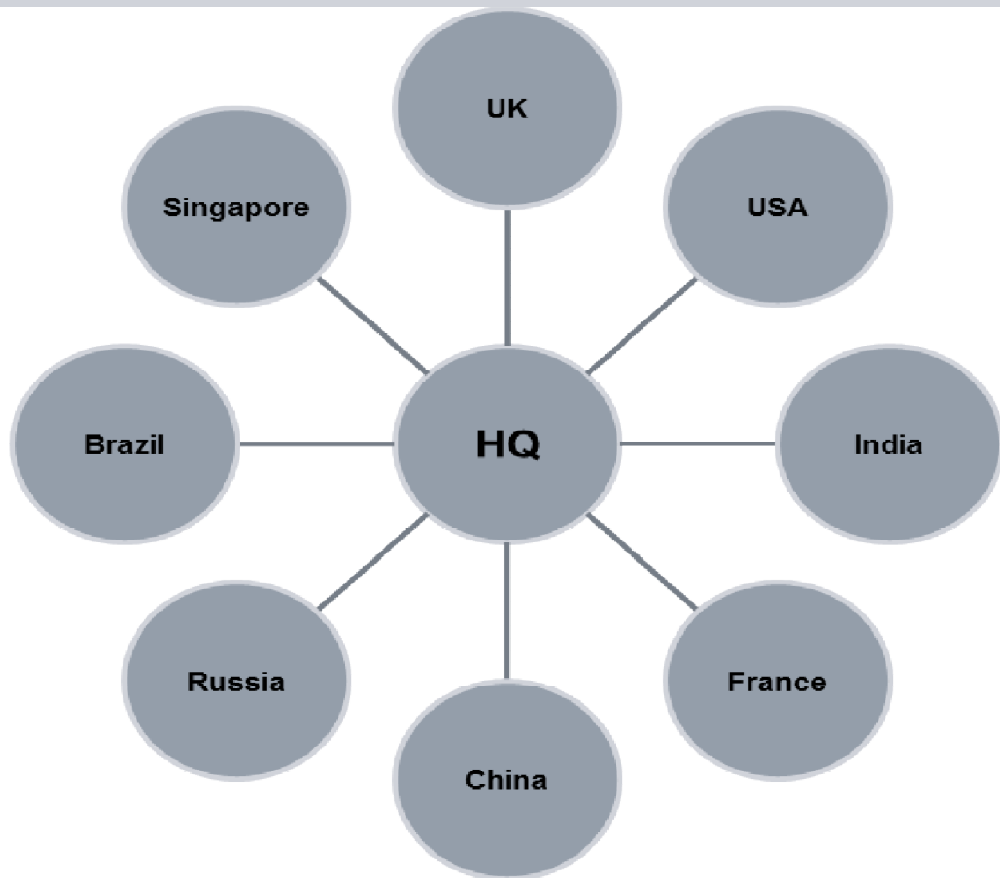
- High investment in R&D
- App. 100 persons involved in the security network

Central process enhancements

- Security aspects in project and product life cycle
- Standardization & Regulations

Awareness and competence enhancements

- Workshops, web based trainings, announcements
- Security training



### Tasks of the Security Hubs

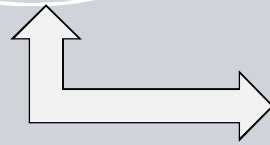
- Setup of Security Network
- Worldwide Incident handling
- Setup of Alerts and remedies
- Cooperation with ...
  - local CERT
  - Governmental Departments
  - Standardization & Regulations
  - Handling of Import/Export Issues

# Industrial Security

## Cooperation with standards bodies



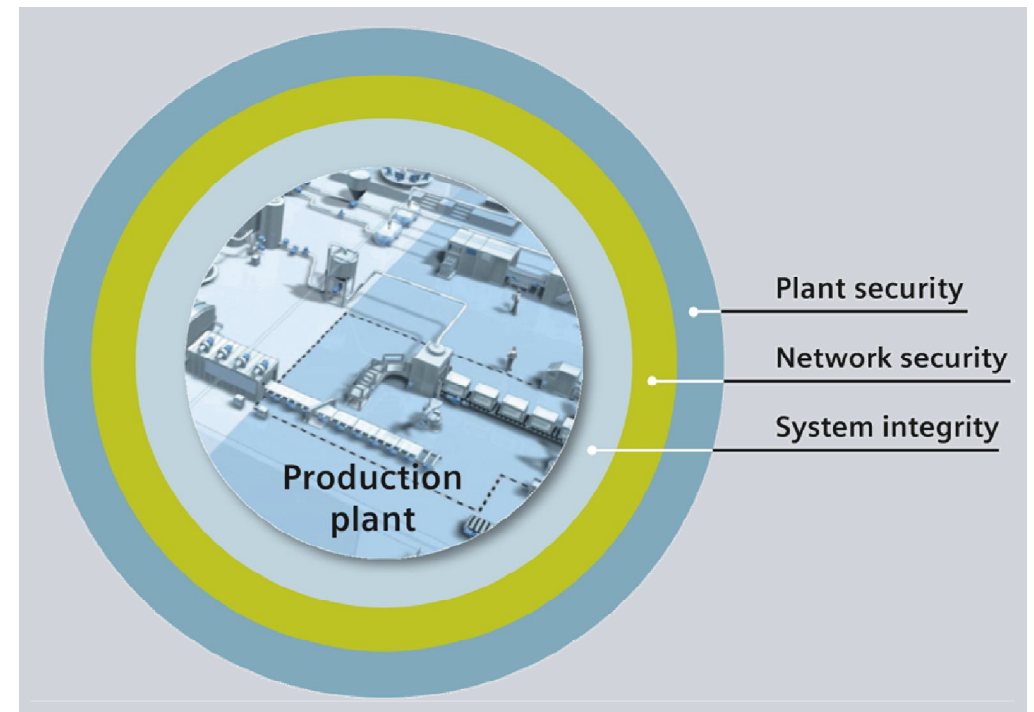
External Partners



- IEC TC 65 International Electrotechnical Commission
- ISA SP99 International Standard for Automation
- ISCI ISA Security Compliance Institute
- DKE DKE German Commission for Electrical, Electronic & Information Technologies of DIN and VDE  
(Deutsche Kommission Elektrotechnik Elektronik Informationstechnik im DIN und VDE)
- ZVEI ZVEI - Zentralverband Elektrotechnik- und Elektronikindustrie e.V.
- VDE Verband der Elektrotechnik Elektronik Informationstechnik e.V.

## Customer benefits...

- Security is at the Core of TIA
- Increased Protection
- Increased Plant Availability
- Reduced Risk
- Intellectual Property Protection
- Complete Security Life-Cycle Support



# Backup: Industrial Security

## The Defense in Depth Concept in Detail

